



Dart Aerospace Ltd.
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D4092-041

Job Sheet 184545



Part No: D4092-041

Job Qty: 2 ea

Part Name: Maintenance Step Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-01 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-639 JLM VERIFIED BY:DD

Ship Via:

5937

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/29/18	10/29/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 16 2018
100	Packaging	2 pcs	10/29/18	10/29/18	0.00	0.00	Packaging1-4		OCT 16 2018
110	Small Fab	2 pcs	10/29/18	10/29/18	0.00	0.75	Small Fab-5		OCT 17 2018
120	QC	2 pcs	10/29/18	10/29/18	0.00	0.00	QC5		OCT 17 2018
130	Packaging	2 pcs	10/29/18	10/29/18	0.00	0.00	Packaging3-2		OCT 17 2018
140	QC21-SA	2 Ea	10/29/18	10/29/18	0.00	0.00	QC21		OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4092-1	Maintenance Step	4 Ea (2 ea)	90-Start up Operation	5099294
D4093-1	Bracket	2 Ea (1 ea)	90-Start up Operation	5043795
D4093-3	Bracket	2 Ea (1 ea)	90-Start up Operation	5055047
D4093-5	Bracket	4 Ea (2 ea)	90-Start up Operation	5095322
MS21042L3	Nut	24 Ea (12 ea)	90-Start up Operation	5094592
MS24694-S54	Screw	4 Ea (2 ea)	90-Start up Operation	5086642
MS24694-S55	Screw	16 Ea (8 ea)	90-Start up Operation	5097526
MS24694-S56	Screw	4 Ea (2 ea)	90-Start up Operation	5013751.50
NAS1149D0332J	Washer	24 Ea (12 ea)	90-Start up Operation	5100402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4092-1	4	23	0
	D4093-1	2	5	0
	D4093-3	2	6	0
	D4093-5	4	17	0
	MS21042L3	24	2,701	0
	MS24694-S54	4	432	0
	MS24694-S55	16	197	0
	MS24694-S56	4	129	0
	NAS1149D0332J	24	2,207	0



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Container No: S118749



Part: D4092-041

Job No: 184545

Serial No/Batch: S118749

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/16/18

10/16/18
S1
DVR
28
DVR
10/16/18

Part Specifications
Specifications could not be found.

Plex 10/16/18 10:49 AM dart.quirion.sonia